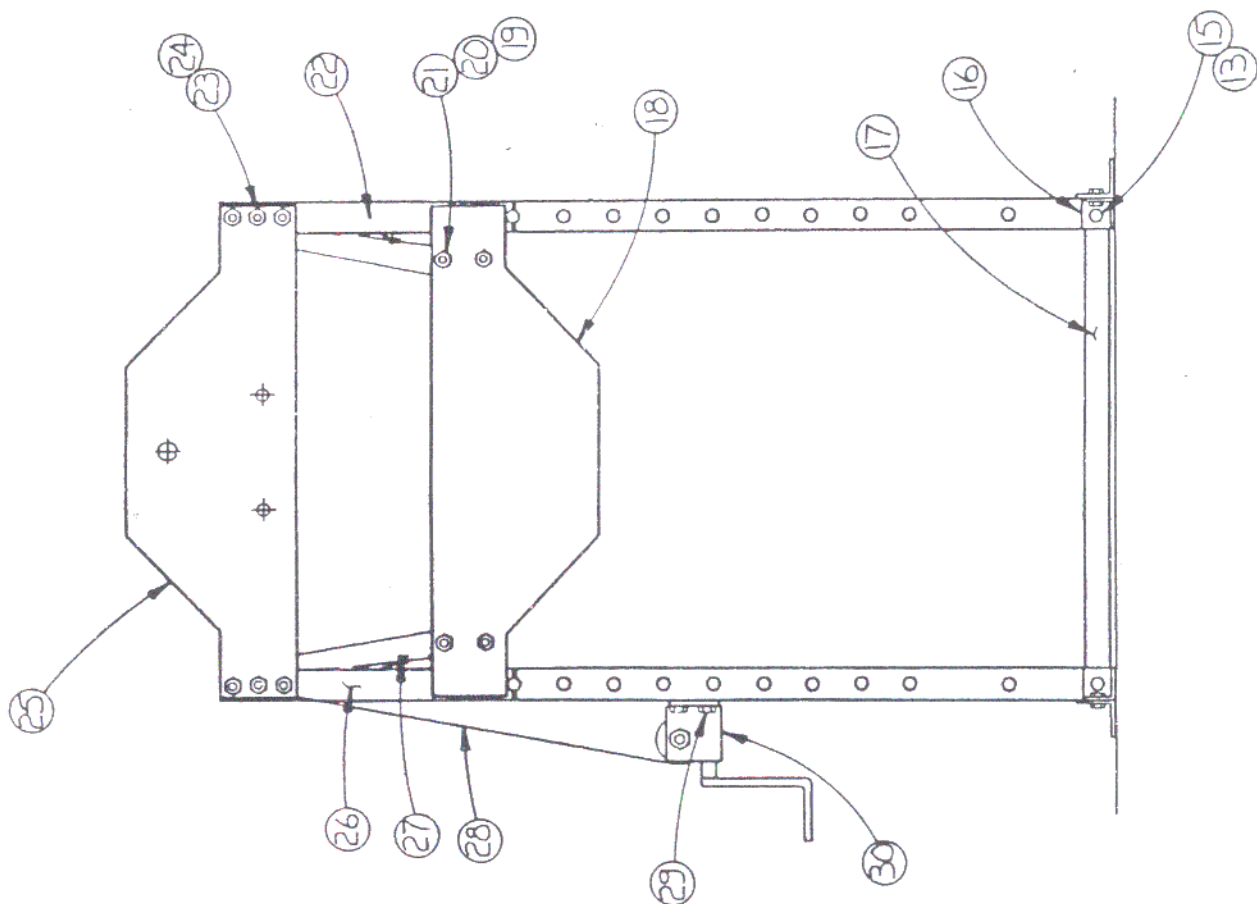
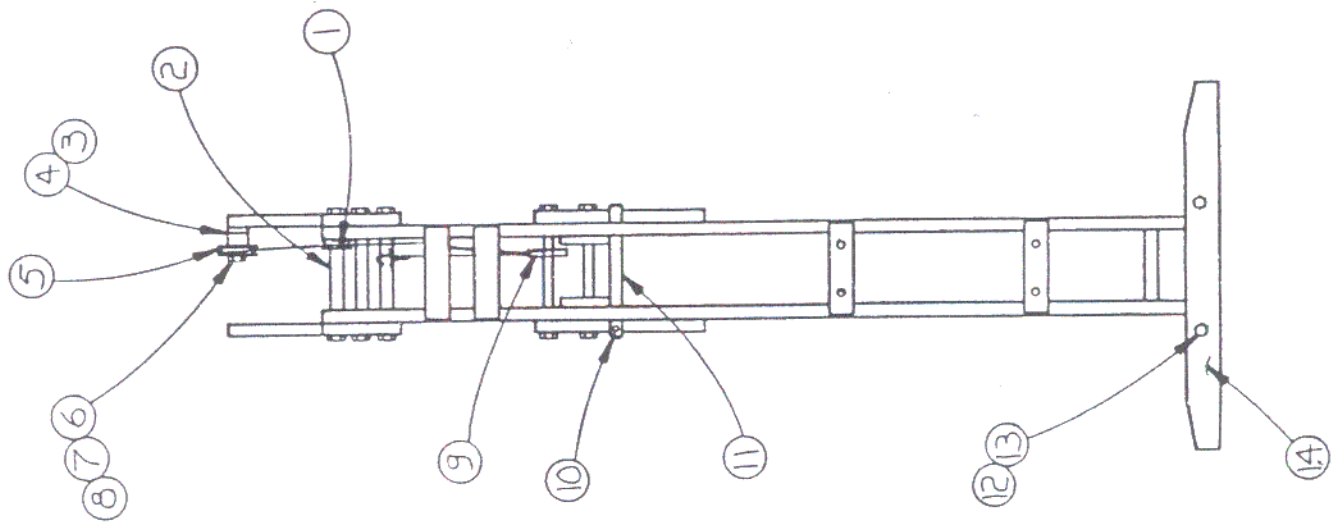




REV	DESCRIPTION	DATE	BY
REVISIONS			
FRAME ASSEMBLY		9 TH SEPT. 1980	
DRAWN BY	MM	DATE	
CHECKED BY	DHS	C-1-2430	

FRAME ASSEMBLY

REFERENCE DRAWING C-1-2430

REF. NO.	DESCRIPTION	QTY	MODEL					PART NO.	DRAWING NO.
			37 (25)	37E (50)	37G (60)	37F (75)	37K(100)		
1	PULLEY	3	X	X	X			5014	(A) 5014
						X		7014	(A) 7014
							X	7014A	(A) 7014A
2	SPACER	2	X					5060-25	B-1-2254-B
				X	X			5060	B-1-2254-C
						X		7558	B-1-2254-D
							X	1058	B-1-2254-E
3	HEX HEAD CAP SCREW	2	X	X	X			5019-S	
		N/A				X	X		
4	BRACKET	1	X	X	X			5019	A-5019
						X		7015A	(A) 7015A
5	PULLEY	1				X		B-1-2405-A	B-1-2405-A
			X	X	X			5014-C	(A) 5014-C
6	HEX NUT	1				X	X	7015	(A) 7015
			X	X	X			4044-N	
						X		7015-D	(A) 7015-D
							X	B-1-2405-C	B-1-2405-C
7	BUSHING	1	X	X	X			5016	A-5016
						X	X	7015B	(A) 7015B
8	HEX HEAD CAP SCREW	1	X	X	X			4044	
						X		7015C	(A) 7015C
							X	B-1-2405-B	B-1-2405-B
9	PULLEY	N/A	X						
		2		X	X			5014B	
10	STOP PIN	2				X	X	7014B	(A) 7014B
11	TABLE PIN	2	X	X	X	X	X	7001	
								5000-25	(A) 5000-25
				X	X			5000-50/60	(A) 5000
						X		7000	(A) 7000
12	HEX HEAD CAP SCREW	4					X	1000	(A) 1000
13	STANDARD HEX NUT	8	X	X	X	X	X	7563-S	
			X	X	X	X	X	7563-N	

FRAME ASSEMBLY REFERENCE DRAWING C-1-2430										
REF. NO.	DESCRIPTION		QTY.	MODEL					PART NO.	DRAWING NO.
				37 (25)	37E (50)	37G (60)	37F (75)	37K(100)		
14	BASE MEMBER		2	X					5054-25	A-2554
				X	X				5054	A-5054
							X		7554	A-7554
							X		1054	B-1054
15	HEX HEAD CAP SCREW	1/2"-13NC x 2½" Lg	4	X	X	X	X		7563-L	
		1/2"-13NC x 3" Lg					X		1063-L	
16	BRACKET		4	X					5062-25	A-2562
					X	X			5062-50	A-5062
							X		7562	(A) 7562
							X		1062	(A) 1062
17	TIE BAR		2	X					5053-25	(A) 5053-25
				x					5053-50	(A) 5053-50
						X			6053	A -6053
							X		7553	(A) 7553
								X	1053	(A) 1053
18	TABLE PLATE		2	X					5052-25	B-2552
					X				5052-50	B-5052
						X			6052	B-6052
							X		7552	B-7552
							X		1052	B-1052
19	SPACER	¾" PIPE x 7 1/8" Lg	4	X					5061-25	B-1-2254-A
			N/A		X	X	X	X		
20	TABLE STUD		4	X					5059-25	A-2558
					X	X			5059-50	A-5059
							X		7557	(A) 7557
							X		1057	A 1057
21	STD. HEX NUT	5/8" - 11 NC	8	X					5059-25-N	
		¾" - 10 NC	16		X	X	X	X	7559-N	
22	RIGHT SIDE MEMBER		1	X					5050-25-R	B-2550-R
					X	X			5050-R	B-5050-R
							X		7550-R	B-7550-R
							X		1050-R	B-1050-R